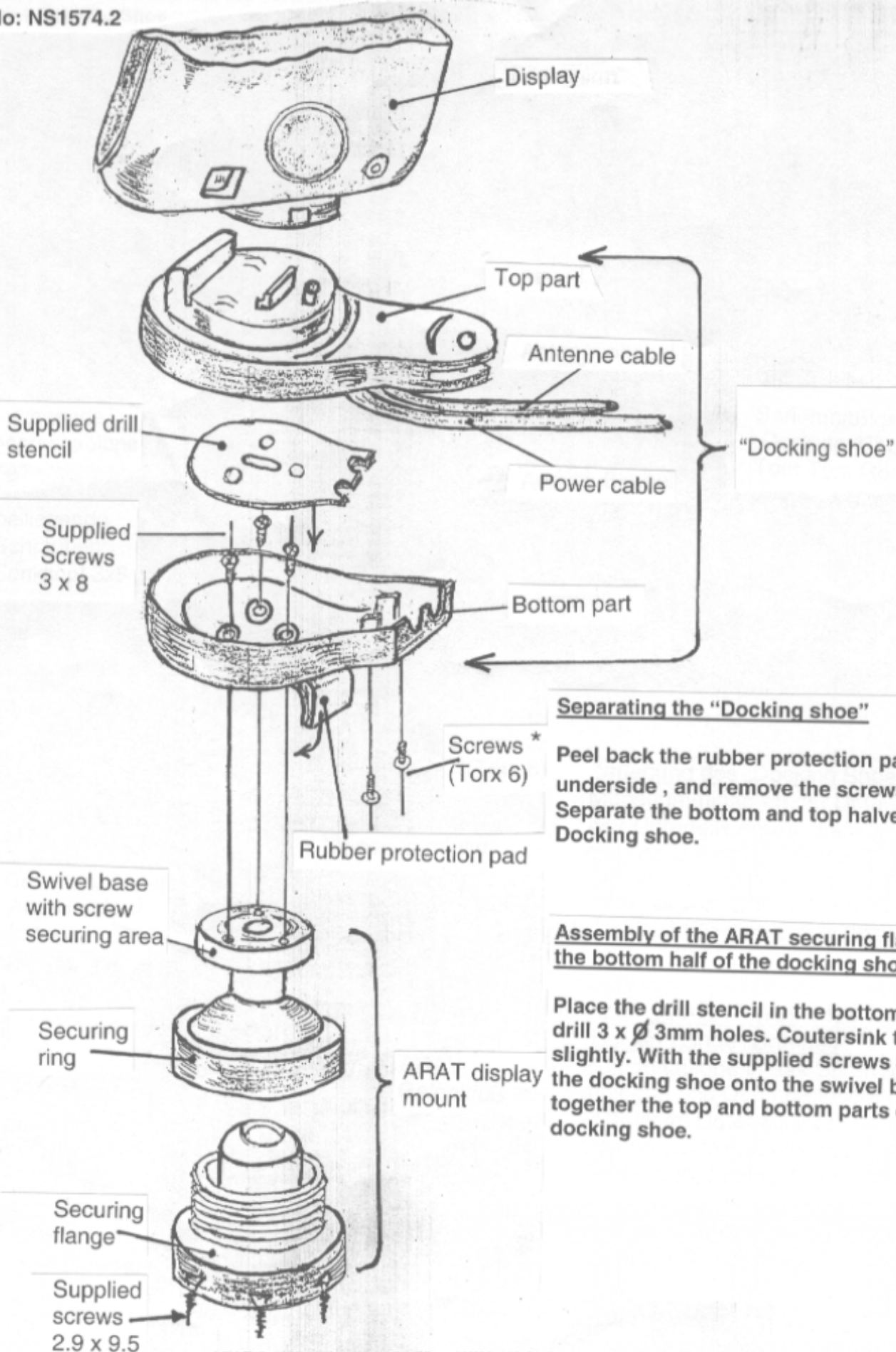


Part No: NS1574.2



Separating the "Docking shoe"

Peel back the rubber protection pad from the underside, and remove the screws marked *, Separate the bottom and top halves of the Docking shoe.

Assembly of the ARAT securing flange to the bottom half of the docking shoe

Place the drill stencil in the bottom half, and drill 3 x $\varnothing$ 3mm holes. Countersink the holes slightly. With the supplied screws 3 x 8 secure the docking shoe onto the swivel base. Screw together the top and bottom parts of the docking shoe.